



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D3405-043
Job Sheet 181487



Part No: D3405-043

Job Qty: 6 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 Rev b dwg EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		8/22/18	0.00	0.00	Start Up Waterjet		DE 18/08/03
100	Waterjet	6 pcs		8/22/18	0.00	0.54	Waterjet1		DE 18/08/03
110	QC	6 pcs		8/22/18	0.00	0.00	QC2 Waterjet-2		DE 18/08/03 DAS
120	QC	6 pcs		8/22/18	0.00	0.00	QC8-2		18-08-10 38
130	Brake NC	6 pcs		8/22/18	0.09	0.44	Brake NC 1		SEP 14 2018 68 DAS
140	QC	6 pcs		8/22/18	0.00	0.00	QC5		18-08-10 38
150	Large Fab	6 pcs		8/22/18	0.00	1.78	Large Fab 1		18-08-10 38
160	QC	6 pcs		8/22/18	0.00	0.00	QC9		18-08-10 38
170	QC	6 pcs		8/22/18	0.00	0.00	QC5		18-08-10 38
180	Powdercoat	6 pcs		8/22/18	0.00	0.16	Powdercoat2		18-08-10 38
190	QC	6 pcs		8/22/18	0.00	0.00	QC3		18-08-10 38
200	Packaging	6 pcs		8/22/18	0.00	0.00	Packaging3-1		18-08-10 38
210	QC21-SA	6 Ea		8/22/18	0.00	0.00	QC21		18-08-10 38

Part Op 100 - 1-Cut as per Dwg D3405 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 130 - 1-Deburr 2-Form using DT8204 as per Dwg D3405 3- use DT9681 to check if correct forming

150 - Weld as per Dwg D3405 use DT8484 Identify as D3405-043

180 - START TIME: 3:10 OVEN TEMPERATURE: 700° FINISH TIME: 3:40 M188997.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.9240 sf (.154 ea)	90-Start up Operation	5098678
D3404-1	Ground Handling Wheel Lug	6 Ea (1 ea)	150-Large Fab	5670884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	5	0
150-Large Fab	D3404-1	6	53	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																			
Date :		QTY Effective :		MRB (QSI042) Approval																	
Description W Container No: S099393 Part: D3405 - 043 Job No: 181487 Serial No/Batch: S099393 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 08/07/18				Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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OTHER : _____																					

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 CANADA
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Container No: S099393

Part: D3405 - 043

Job No: 181487

Serial No/Batch: S099393

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/07/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								